

DIGiTEX

105 Instrumente virtuale pentru formare

Stimularea inovației bazată pe cunoștințe creative



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DIG TEX

Instrumente virtuale pentru invatare Stimulare a inovației bazată pe cunoștințe creative

Cadrul general

Proiectul DigiTEX își propune să susțină abordări inovatoare și tehnologii de învățare digitală pentru a accelera inovarea, predarea și învățarea în domeniul designului, testării și fabricării de textilelor 3D medicale, de protecție, senzoriale și a produselor inovatoare inteligente avansate pentru sanatate (echipamente de protecție, dispozitive de monitorizare portabile) în contextul economiei digitale.

Obiective specifice

Instrumentele virtuale de co-design și managementul produsului de la idee la utilizatorul final se bazează pe un nou concept de implicare a utilizatorului final în co-designul produselor pentru domeniul sănătății, securității și industriei prin intermediul instrumentelor online și metodelor creative.



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CUPRINS

MODUL 1 - Dispozitive purtabile

MODUL 2 - Metode creative pentru ecodesignul componentelor inteligente

MODUL 3 - Dinamica pietei si oportunitati

MODUL 4 - Integrarea sistemelor purtabile si algoritmi

MODUL 5 - Ecodesign pentru materialele inteligente in contextual economiei circulare



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DIG TEX

Metode creative pentru co-designul componentelor
inteligente

Autor: Aileni R.M., INCDTP, Bucuresti, Romania



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Cuprins

- Co-design si metode creative
- Componente inteligente pentru textile
- Studiu de caz 1- Brainstorming
- Studiu de caz 2- Harta mintii
- Studiu de caz 3- Cubul creativ
- Studiu de caz 4- Laborator interactiv
- Studiu de caz 5- Sase palarii ganditoare
- Bibliografie



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Metode creative pentru co-designul componentelor inteligente

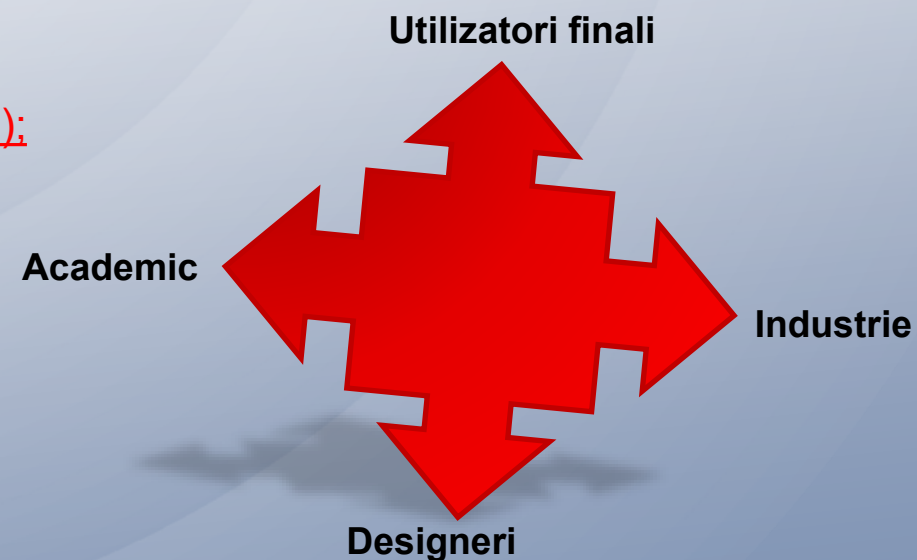
Co-design si metode creative

Co-designul poate produce rezultate diferite, de la informatii sub forma de date, harti cognitive pana la modele ale produselor si serviciilor. În prealabil, participanții trebuie să fie pregătiți, trebuie să se gândească și să reflecteze asupra subiectului de studiat.

Metodele creative sunt utile pentru co-design si inovarea produselor si serviciilor.

Co-designul implica:

- părțile interesate (utilizator final, parteneri academici, designeri, industrie);
- generează idei noi și concepte prin colaborarea dintre părțile interesate.



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Metode creative pentru co-designul componentelor inteligente

Componente inteligente pentru textile

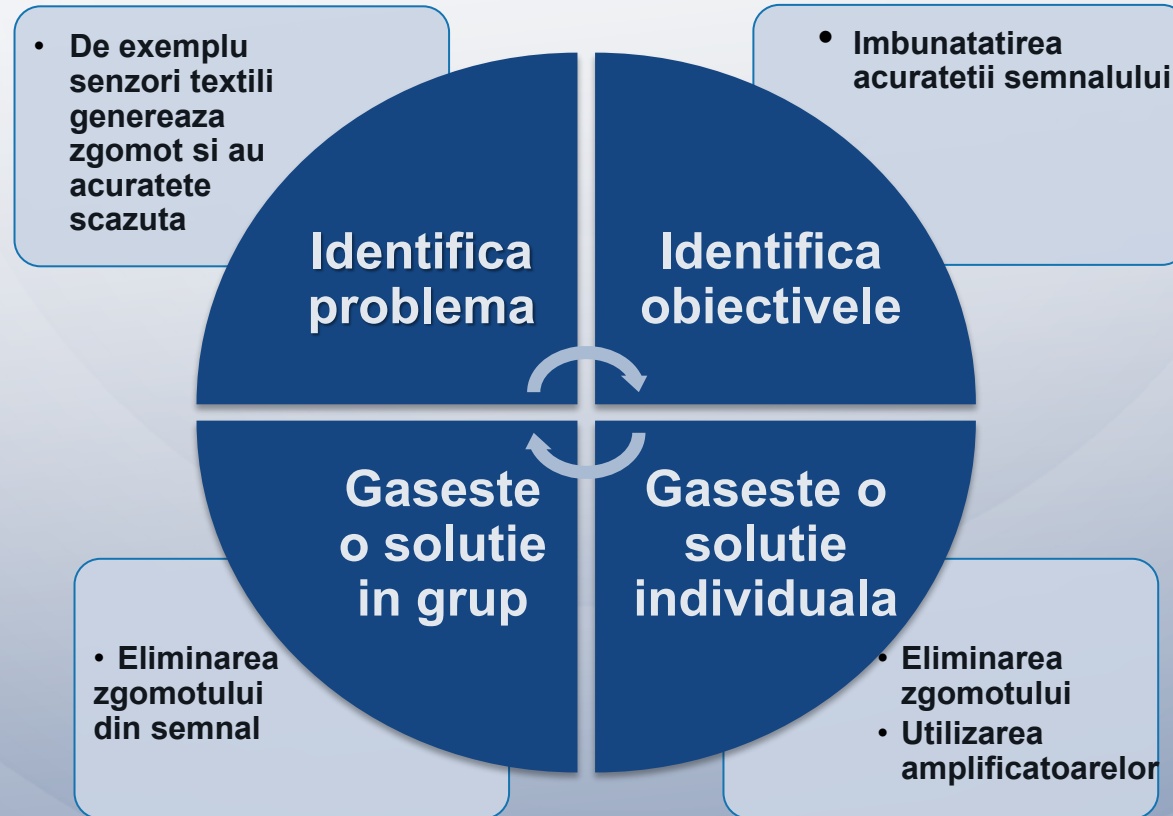


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Metode creative pentru co-designul componentelor inteligente

Studiu de caz → Brainstorming

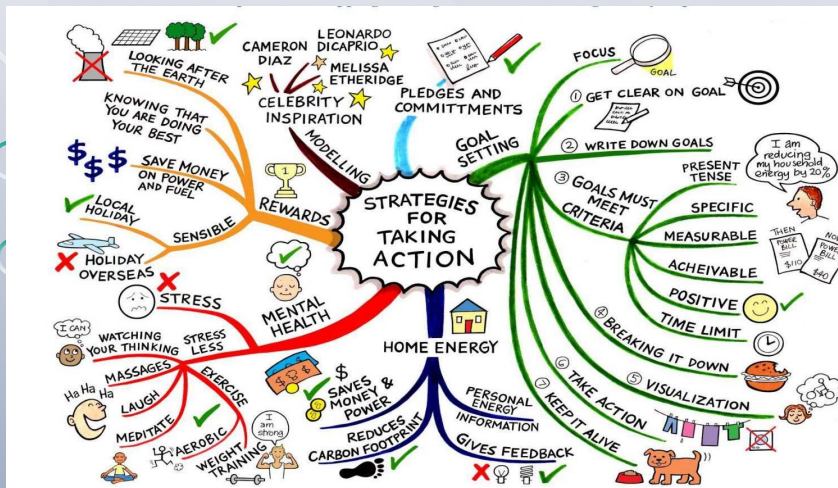


Metode creative pentru co-designul componentelor inteligente

Studiu de caz 2 → Harta mintii

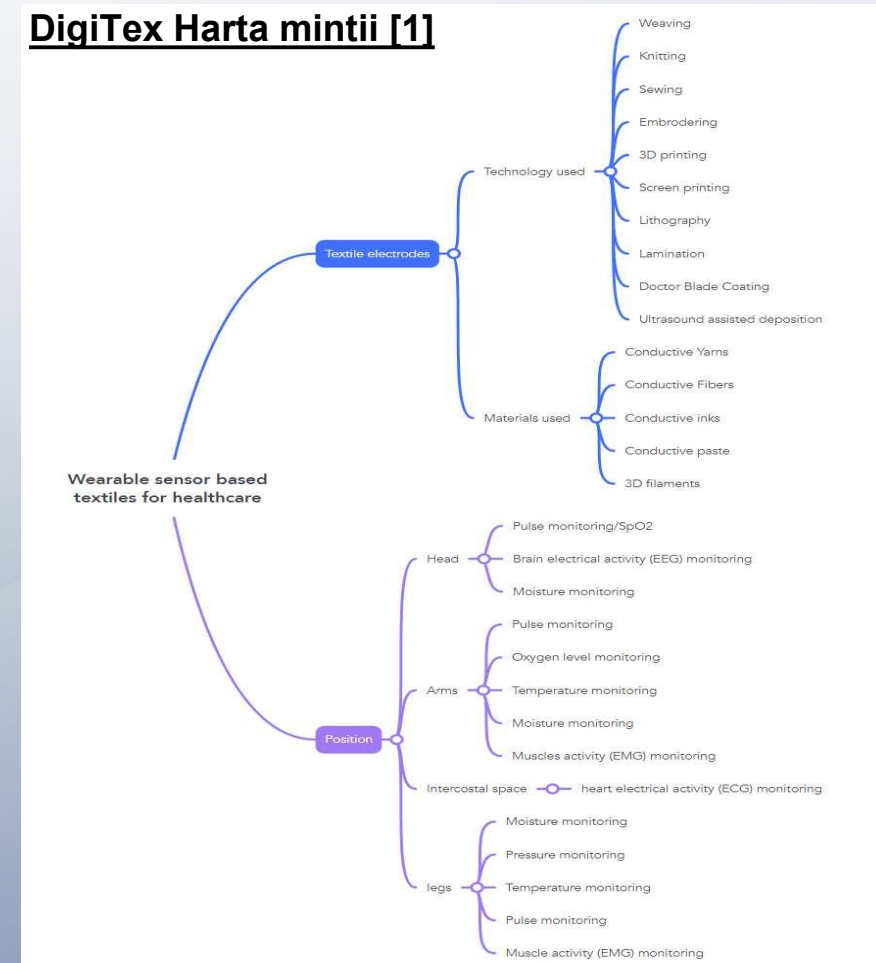
Harta mintii este o metodă de generare a ideilor prin asociere. Harta mintii propusă a fost generată din ideea principală centrală (senzori portabili pentru asistență medicală) și extinsă pe direcții secundare (electrozi textili, poziție pe corpul uman) utilizând conceptele specifice despre tehnologie, materialele utilizate, pozițiile specifice de integrare a senzorilor în textile și finalizând cu senzorii specifici în funcție de zona corpului.

- Harta mintii a fost generată utilizând aplicația software mindmeister disponibilă online [2]



Harta mintii 'Strategii pentru schimbările climatice' Essay Topic [3]

DigiTex Harta mintii [1]



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Metode creative pentru co-designul componentelor inteligente

Studiu de caz 3 → Cubul creativ

Correspondența numerelor:

Tehnologii:

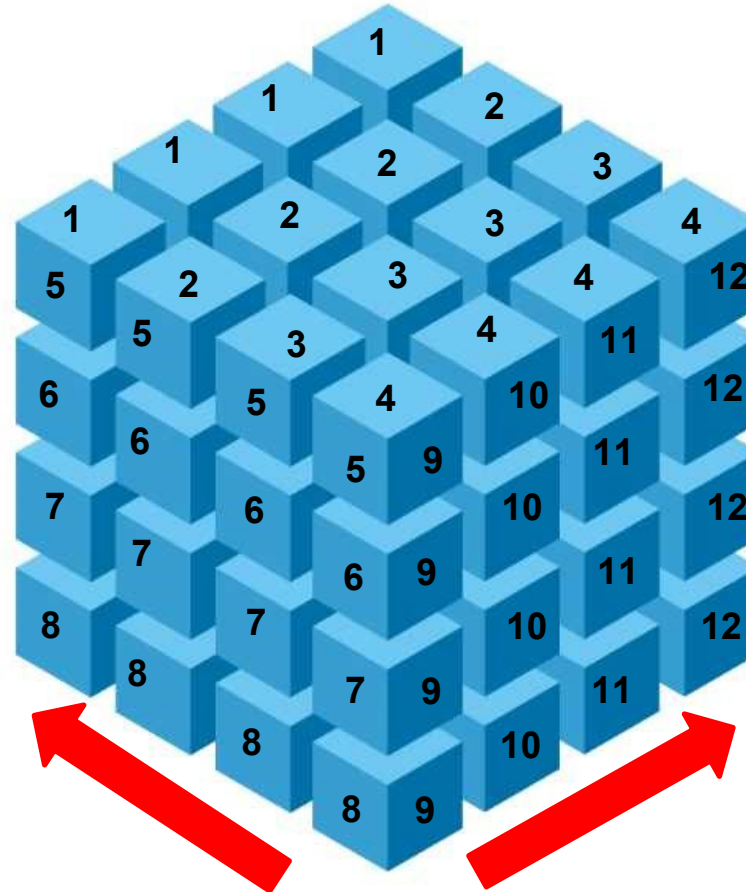
- 1- imprimare 3D
- 2-laminare
- 3-ultrasonare
- 4-serigrafie

Componente:

- 5-senzori
- 6-actuatori
- 7-baterii
- 8-dispozitive de conversie a energiei

Material:

- 9 – tricot
- 10 – testaura
- 11 – netesut
- 12 – impletitura



Perechi:

4-5-9 → Senzori obtinuti prin metoda serigrafiei pe structura tricotata;

1-5-9 → Senzori obtinuti metoda imprimarii 3D pe structura tricotata;

8-9-1 → Dispozitive de conversie a energiei obtinute prin imprimare 3D pe structura tricotata;

7-9-3 → Baterie obtinuta prin ultrasonare pe structura tricotata.



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Metode creative pentru co-designul componentelor inteligente

Studiu de caz 4 → Laboratorul interactiv

→ utilizarea facilitatilor laboratorului interactive pentru simularea virtuala

→ grupuri de lucru, de ex.:

Grupul 1: integrarea componentelor pentru monitorizare in echipamanetele de protectie personala pentru pompieri

Grupul 2: Integrarea senzorilor in sisteme de dispozitive portabile pe baza de textile;

Grupul 3: Integrarea componentelor de monitorizare in echipamente de protective personala pentru risc chimic;

Grupul 4: Integrarea componentelor de monitorizare in costumele pentru militari.

Pași necesari pentru co-design:

- Discuție despre cum ar trebui să fie produsele finale (20 de minute)
- Discuție despre constrângerile care apar în dezvoltarea produsului (10 minute)
- Discuție despre beneficii (10 minute)
- Definirea unei schițe a produsului textil cu componente electronice integrate (10 minute)
- Efectuați o simulare virtuală a componentelor și produselor integrate (45 de minute)
- Definirea limitelor și punctelor slabe ale produsului final (15 minute).
- Definiți posibilitatea de re-proiectare și optimizare a produsului propus (10 minute).

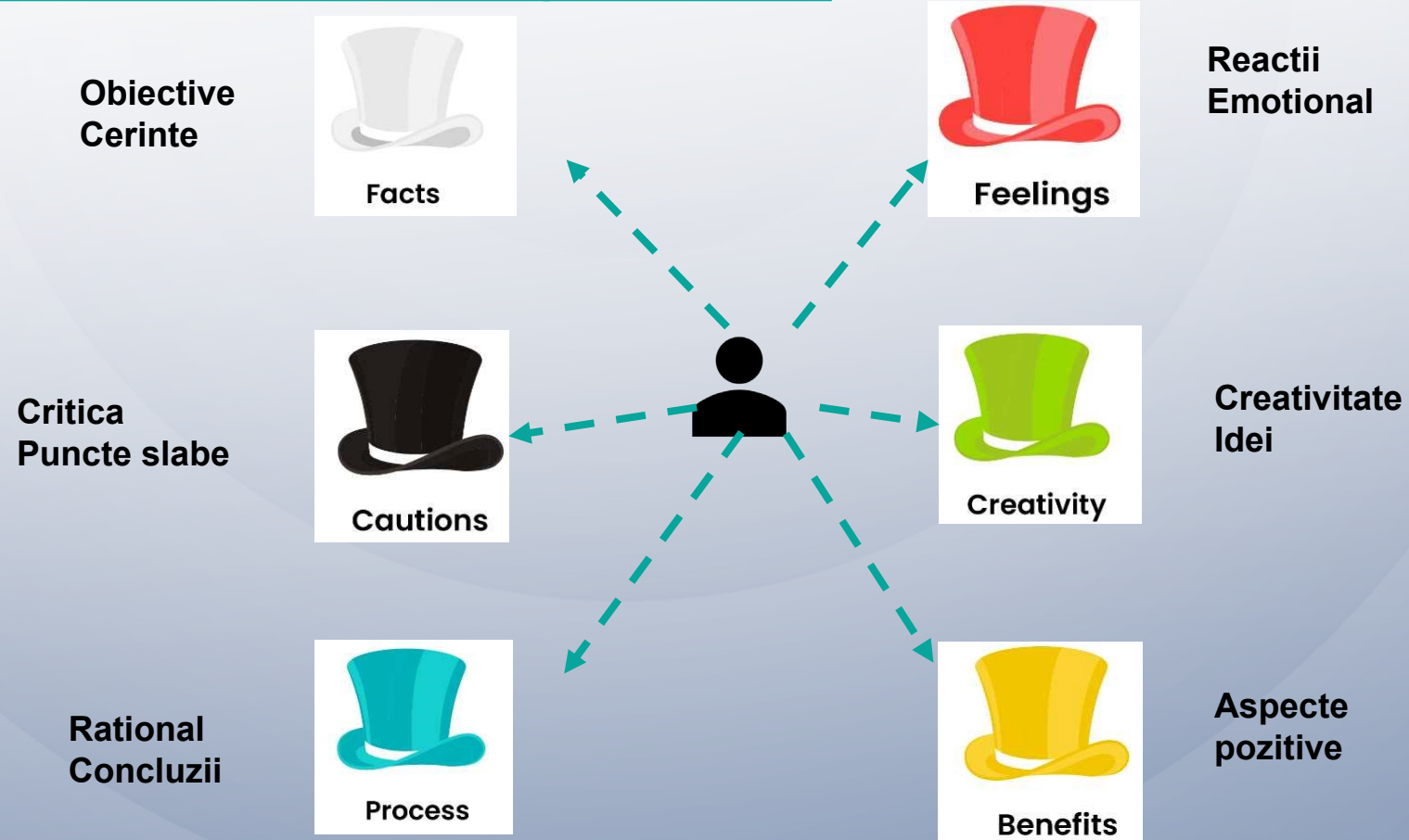


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Metode creative pentru co-designul componentelor inteligente

Studiu de caz 4 → Sase palarii ganditoare



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Bibliografie

[1] www.mindmeister.com/2784783218/wearable-sensor-based-textiles-for-healthcare

[2] www.mindmeister.com

[3] www.greendealsolutions.net/wp-content/uploads/2013/03/strategies-for-change.jpg

[3] www.agile-moose.com/debonos-6-hats

[4] www.innovolo-group.com/misc/how-you-can-use-edward-de-bonos-six-hats-method-for-exceptional-problem-solving



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Dispozitive purtabile

Autori: Ioannis Chronis, Georgios Priniotakis, Athanasios Panagiotopolous



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Cuprins

- Evolutia dispozitivelor portabile
- Generatii de dispozitive portabile
- Un model de design eficient pentru dispozitiv portabil
- Concluzii



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Tipuri de dispozitive portabile

Electronice aproape de corpul uman

Dispozitive si componente electronice in apropierea organismului uman si nu vin in contact cu corpul uman

Electronice pe corp

Dispozitive si componente electronice care sunt in contact direct cu suprafata corpului uman

Electronice in corp

Dispozitive si componente electronice situate in corpul uman

Textile electronice

Tesaturi sau textile pe baza de componente sau dispozitive electronice

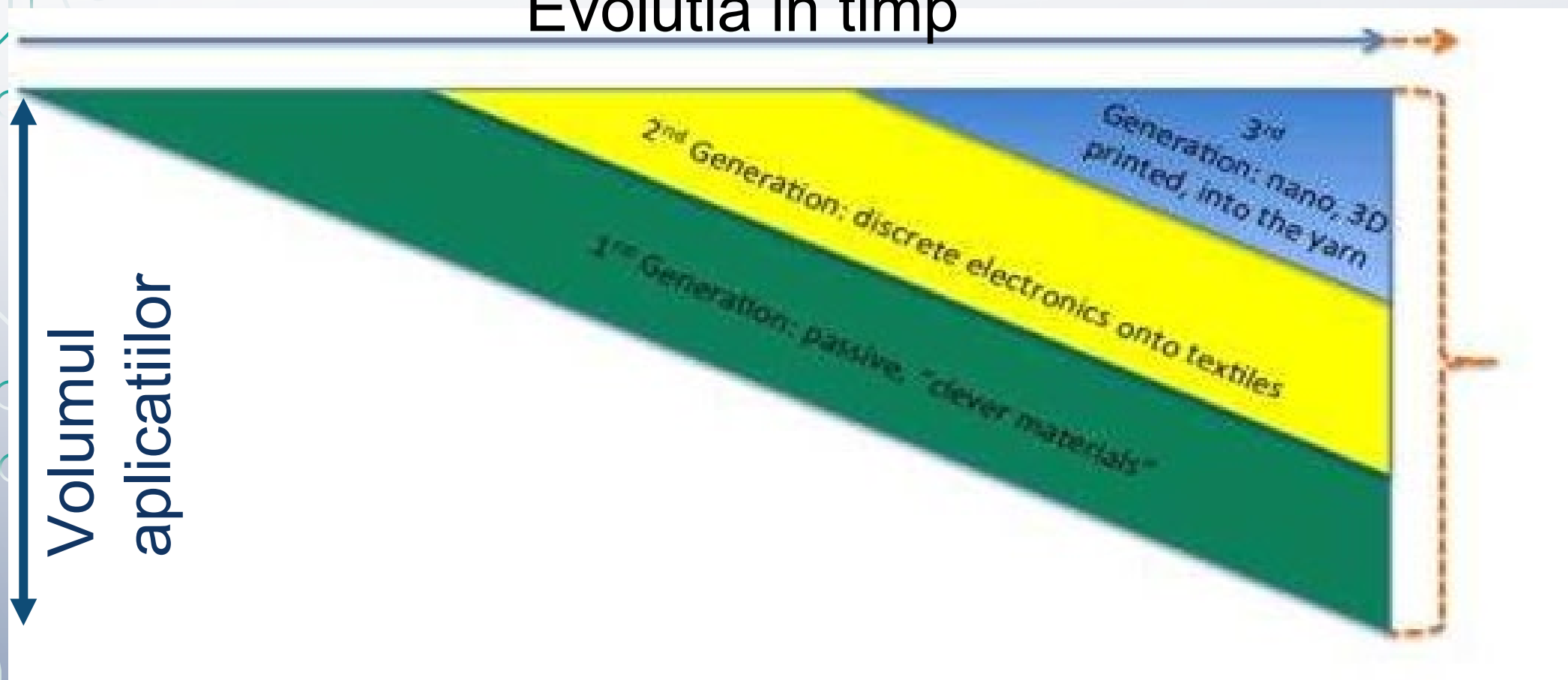


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Evolutia textilelor inteligente

Evolutia in timp



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Prima generatie de dispozitive portabile

Material cu functionalitati deosebite care reactioneaza la stimuli din mediu.
Se caracterizeaza printr-o functie simpla pasiva.

Exemple tipice:

Materiale cu schimbare a fazei

Materiale cromice

Polimeri cu memoria formei

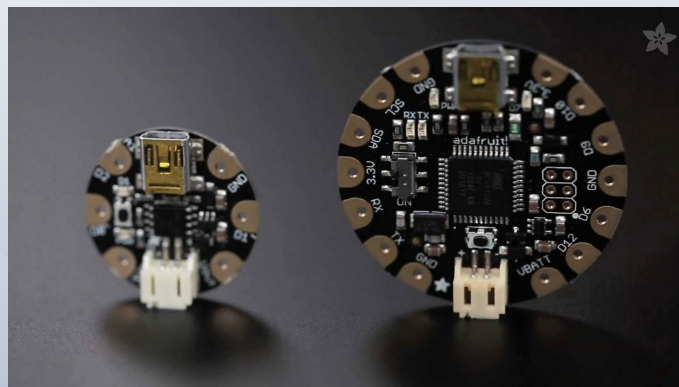
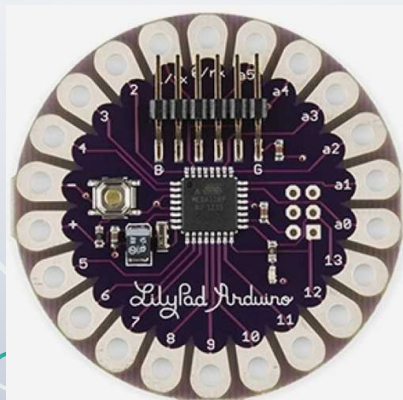
Fibre optice



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A doua generatie de dispozitive portabile

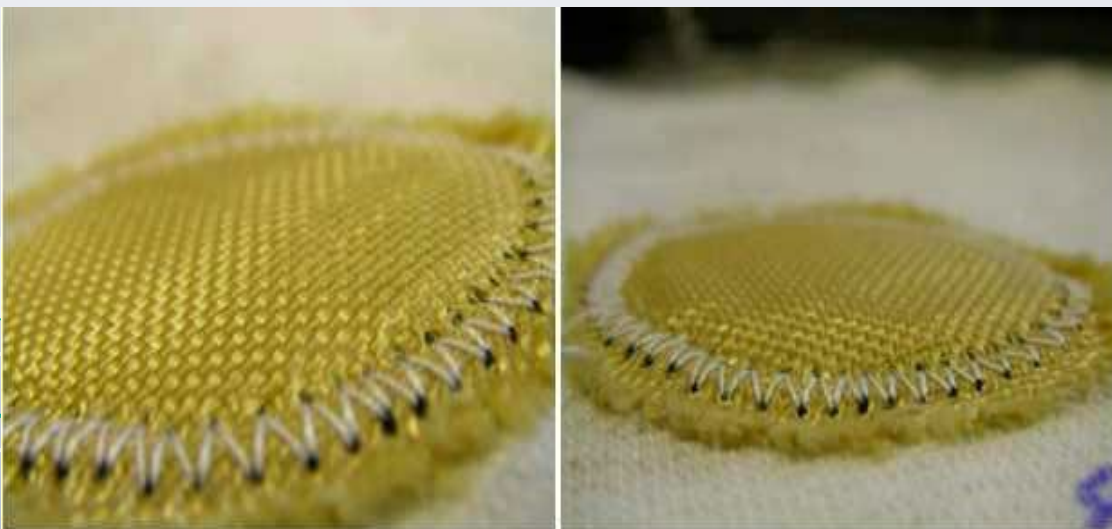


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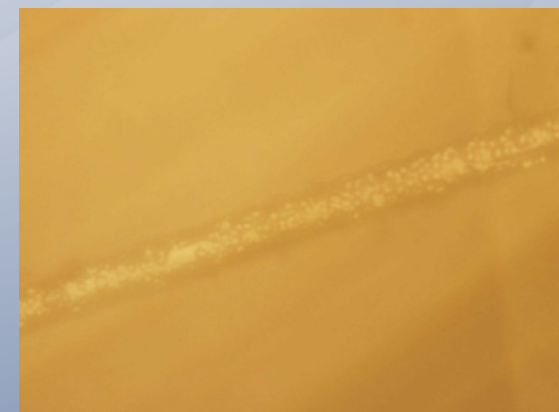
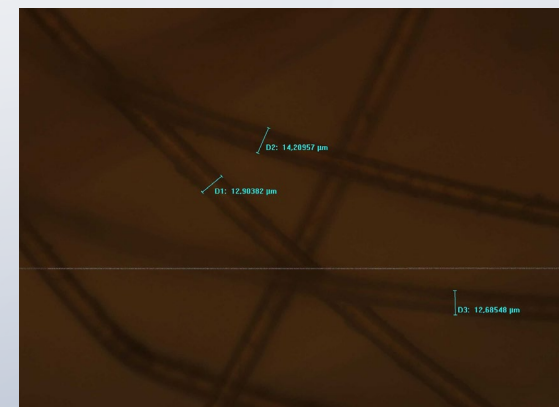
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A treia generatie de dispozitive portabile

Electrozi textili (depuneri pe baza de aur)



Imagini microscop



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Problema integrării



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Concluzii

- Se asteapta ca dispozitivele portabile sa reprezinte o piață matură, deși integrarea eficientă a articolelor de îmbrăcăminte și a elementului de funcționare nu este încă foarte bine abordată.
- Aplicațiile sunt promitatoare și foarte atractive pentru utilizatori
- Proiectarea produselor portabile este complicată și necesită abordare multidisciplinară. Designerii de modă și electronice, ar trebui să aibă o viziune și înțelegere comună a acestor produse;
- Se asteapta ca a treia generație de dispozitive portabile să rezolve aceste discrepante.



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DIG TEX

Ecodesign pentru materialele inteligente in
contextual economiei circulare

Autori: David Gómez i Maurel, AEI Tèxtils



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Cuprins

- Introducere
- Definitia economiei circulare
- Definitie ecodesign
- Rolul ecodesignului in economia circulara
- Concluzii
- Bibliografie



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Introducere

Concepte
sustenabile

Textile
inteligente



Relatie comuna

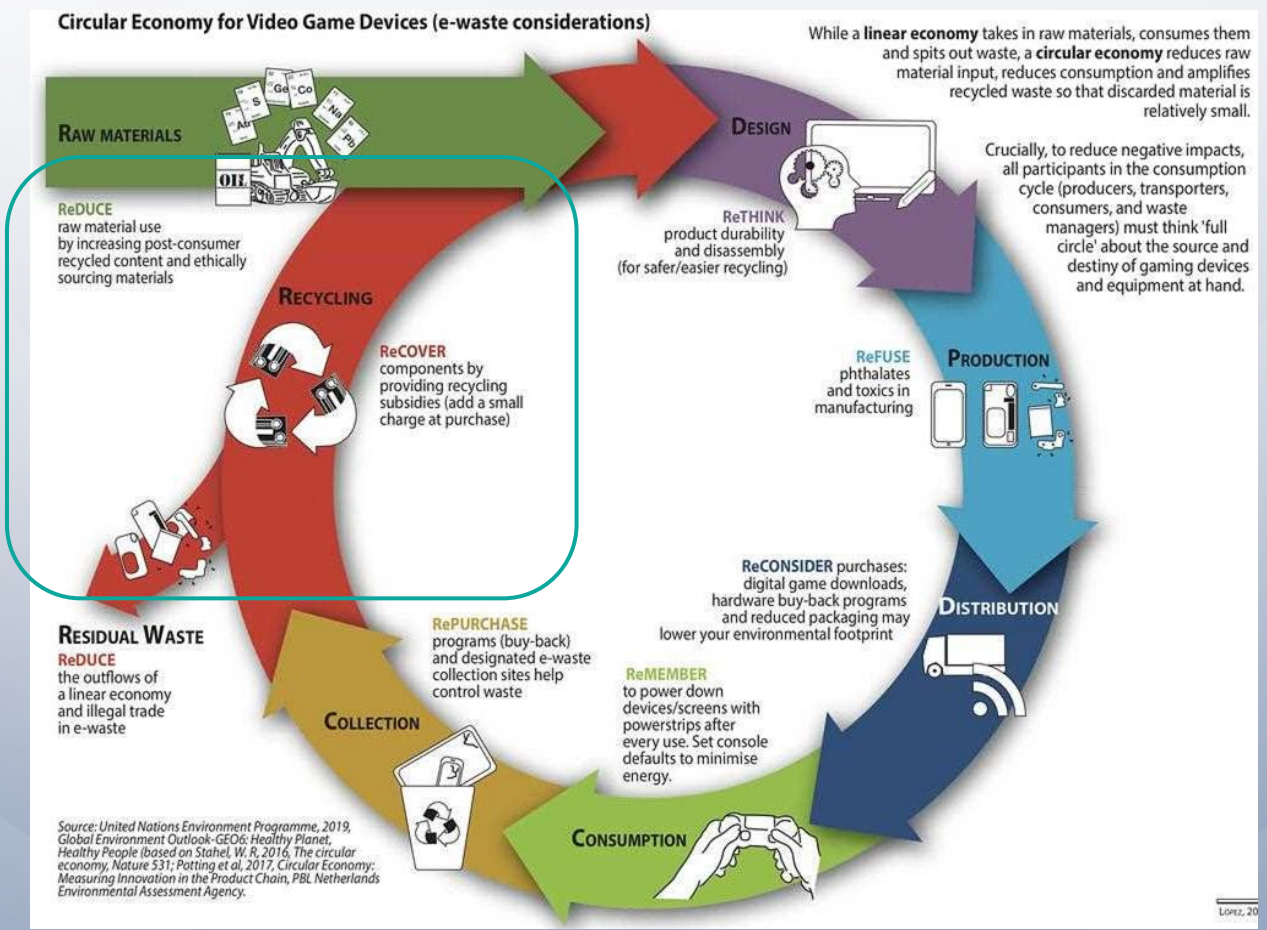
Concluzii



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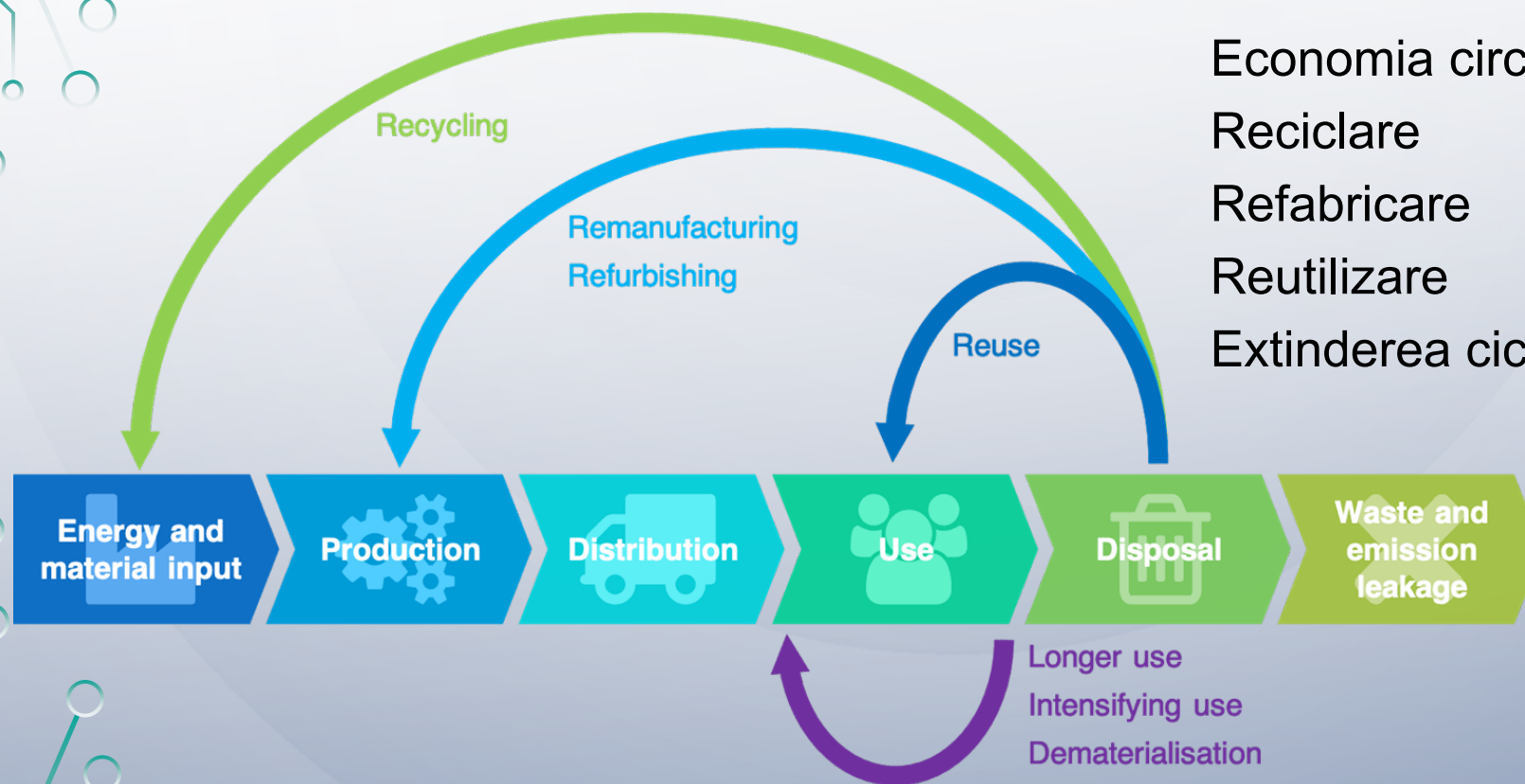
Economie circulara



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Economie circulara



Economia circulara consta in:
Reciclare
Refabricare
Reutilizare
Extinderea ciclului de viata al produselor



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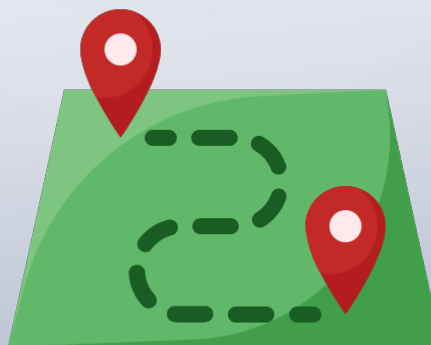
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Ecodesign

Principiile ecodesignului



Performanta



**Internationalizarea
costurilor**



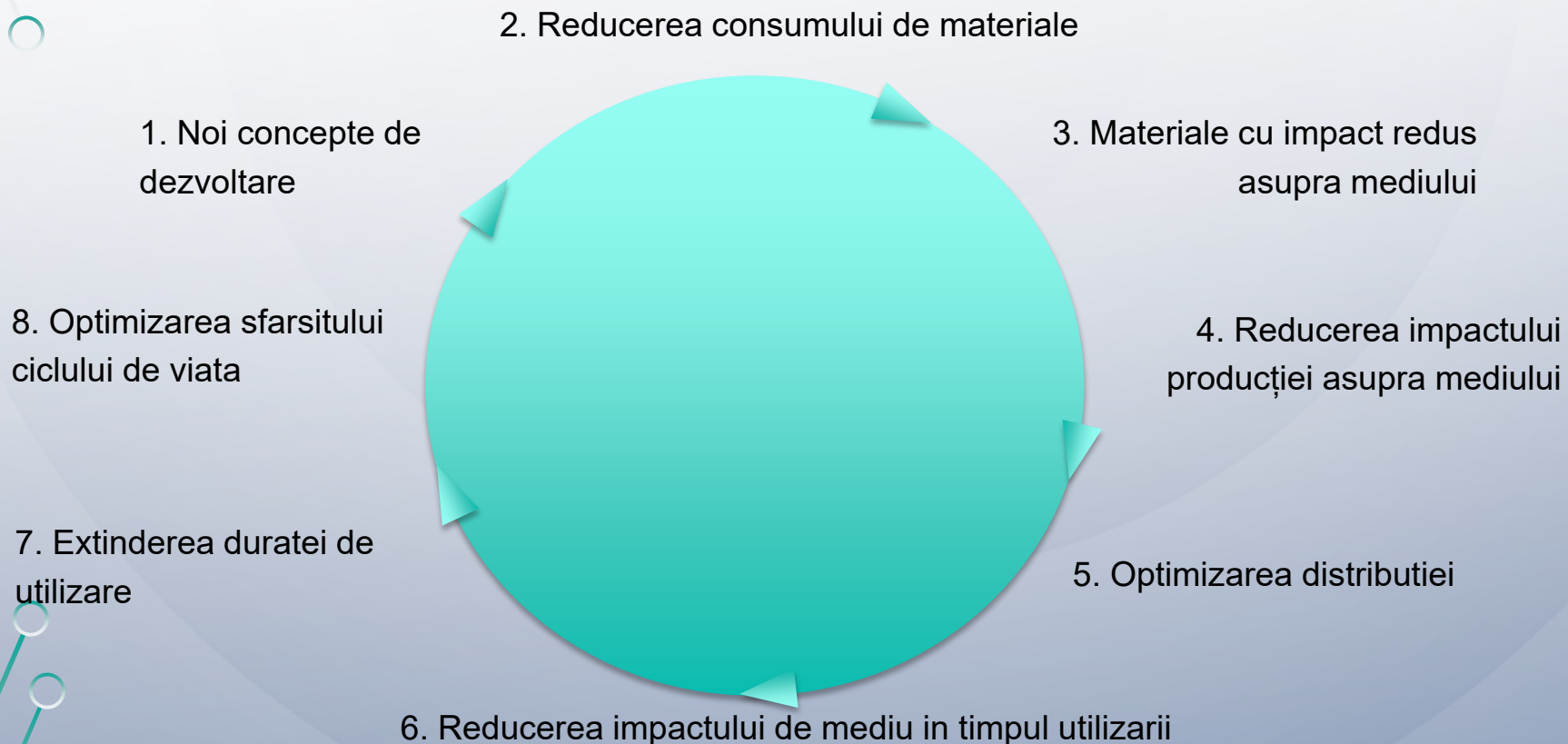
**Viziune cuprinzătoare asupra
ciclului de viață**



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Ecodesign



Sursa: Brezet, H; van Hemel, C. 1997

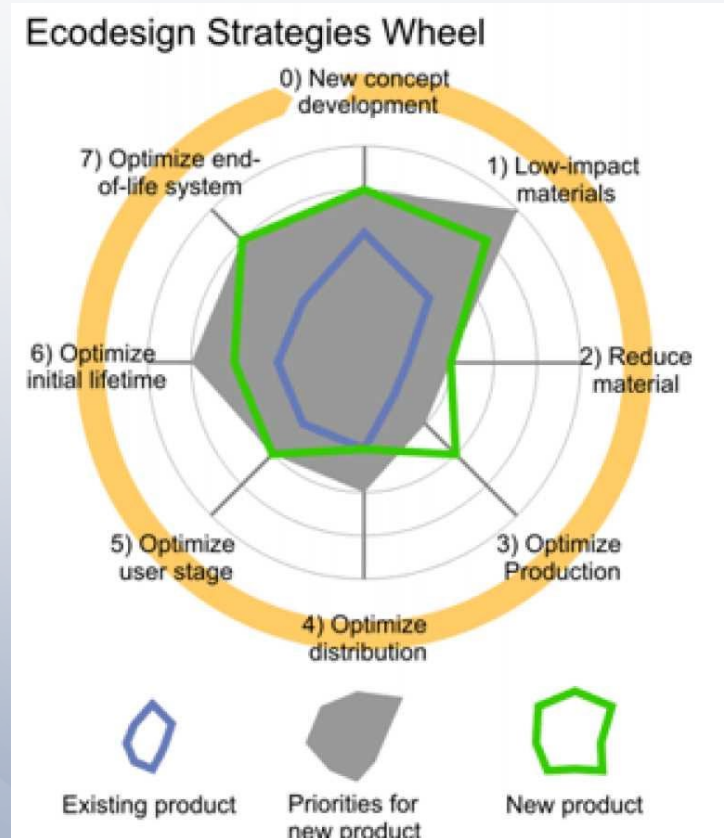


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Ecodesign

LCA

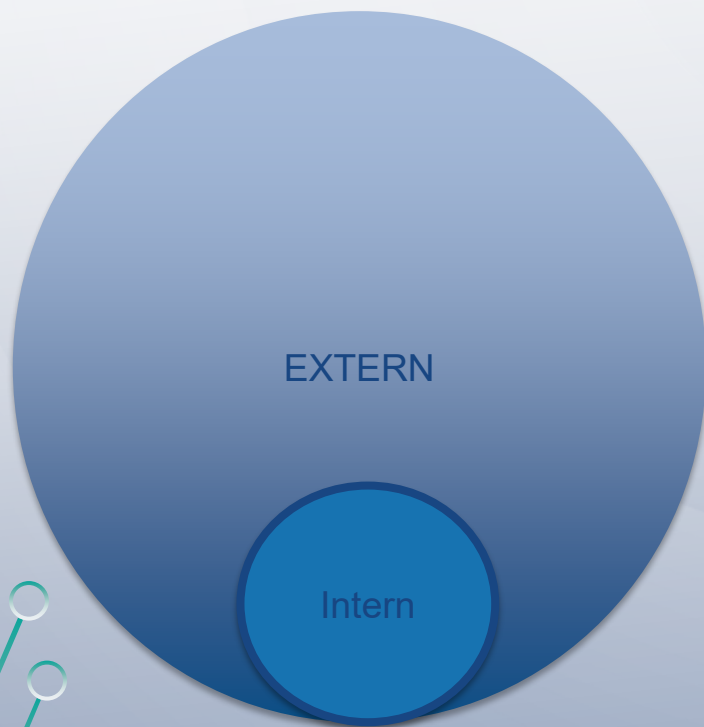


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Ecodesign

Beneficiile ecodesignului



- Reducerea costurilor de producție și distribuție
- Satisfacerea cererii consumatorilor
- Cerințe specifice în diferite țări pentru importul anumitor produse
- Respectarea legislației de mediu, anticiparea schimbărilor viitoare
- Angajamentul companiei față de mediu și durabilitate
- Creșterea valorii adăugate și a calității produsului (durabilitate, funcționalitate)
- Posibilitatea de a utiliza sisteme de etichetare ecologică
- Posibilitatea de a avea acces la noi piețe pentru achiziții ecologice

- Reducerea costurilor de producție și distribuție
- Evaluarea internă a întregului ciclu de viață al produsului
- Analiza configurațiilor alternative bazate pe ciclul de viață al produselor
- Referințe pentru reducerea impactului produsului
- Obținerea rezultatelor cuantificate conform metodologiilor standardizate: **TRANSPARENTA**



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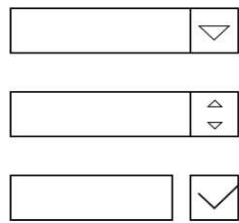
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Ecodesign – instrumente virtuale

Calculator indice de circularitate

step 1

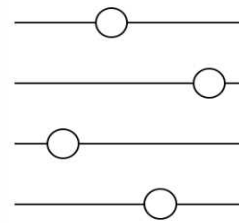
define the product



Describe components, materials, masses and costs, or import an existing Bill of Materials

step 2

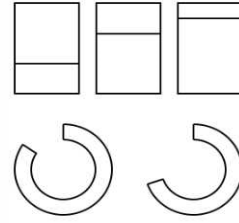
adjust the cycles



Try different reuse options, collection rates or materials, and see the effects immediately

step 3

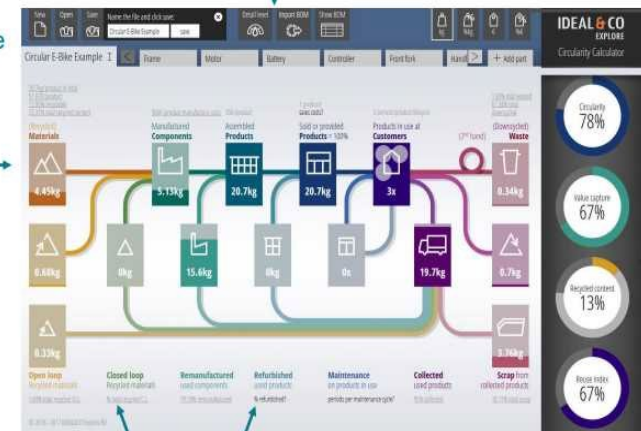
compare strategies



Choose design options and business models by comparing circularity and value capture

1) Choose to analyse at Product or Part level and import BoM data (optionally)

2) Define the costs of materials, production and sales

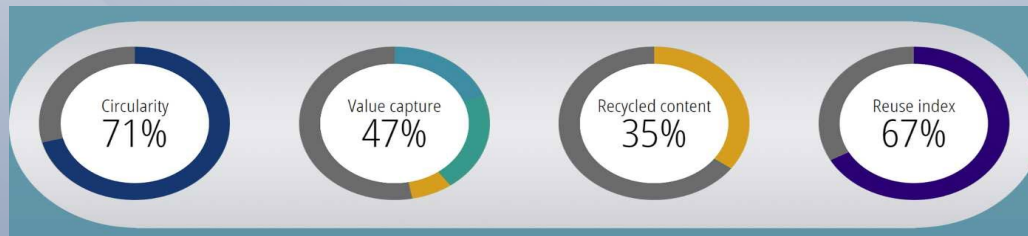


View in kg or €

See resource flows throughout the system as you enter data

See the results captured in four performance indices

3) choose what percentage of your product/part enters specific cycles (remanufacturing, refurbishment, recycling)



[Calculator indice de circularitate](#)



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Ecodesign – instrumente digitale

Hoskins – *Calculator pentru calcularea indicelui de circularitate al materialelor*



[Instrument Hoskins](#)



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Rolul ecodesignului in economia circulara



Sursa: [O abordare circulara a ecodesignului pentru imbunatatirea circularitatii](#)



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Concluzii

- Economia circulară este soluția pentru optimizarea tuturor tipurilor de resurse (materiale, energie, resurse naturale și mediu);
- Există studii și inițiative care completează și extind sistemul economiei circulare;
- Sfârșitul duratei de viață a unui produs este pasul cheie pentru reintroducerea lui într-un sistem circular;
- Designul ecologic este esențial pentru a facilita reciclarea produselor;
- Designul ecologic este esențial pentru extinderea duratei de viață a produselor;
- Sistemul actual nu este încă pregătit corespunzător, existând limitări pentru proiectarea ecologică;
- Instrumentele digitale devin esențiale pentru a analiza și îmbunătăți circularitatea produselor.



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DIG TEX

Integrarea sistemelor purtabile si algoritmi

Autor: Aileni R.M., INCDTP, Bucuresti, Romania



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Cuprins

- Tipuri de sisteme purtabile
- Integrarea dispozitivelor purtabile
- Algoritmi
- Studiu de caz 1– Puls/SPO2 monitorizare
- Studiu de caz 2- Monitoizarea activitatea electrice a inimii (ECG)
- Studiu de caz 3- Detectia caderii
- Studiu de caz 4- Monitorizarea temperaturii (T)
- Studiu de caz 5- Monitorizarea respiratiei



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Integrarea sistemelor portabile si algoritmi

Bratara pentru jocuri

Incaltaminte inteligenta

Fitness Tracker

Imbracaminte inteligenta

Ochelari inteligenti

Banda pentru monitorizare GPS

Manusa inteligenta

Inel inteligent

Manusa inteligenta[7]



Myo bratara pentru controlul gesturilor[1]



Incaltaminte inteligenta (senzori de presiune, GPS) [2]



Garmin centura pentru monitorizare puls, GPS [6]



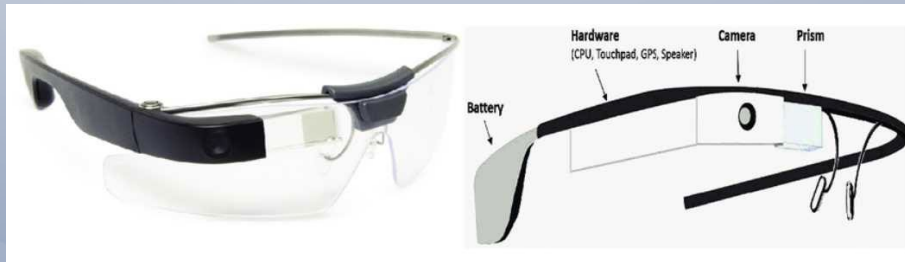
Inel inteligent [8]



Bratara Fitness (Puls, SPO2, Temperatura, Pasi)



Ochelari inteligenti [5]



Imbracaminte inteligenta (ECG) [4]



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Integrarea sistemelor purtabile si algoritmi

Integrarea dispozitivelor purtabile:

1. Prin utilizarea PCB avand toate componentele rigide integrate si suport textil (Integrare Hard)
2. Prin utilizarea materialelor textile cu fire conductive sau depuneri conductive (avand rolul electrozilor)
+ microcontrolere + Bluetooth (Integrare Soft-Hard)

Algoritmi se utilizeaza pentru sisteme inteligente in:

- achizitia datelor utilizand consum minim de energie;
- procesarea semnalelor
- extragerea informatiei utile din datele digitale pe baza algoritmilor, data mining si inteligenta artificiala (machine learning, deep learning)
- analiza corelatiilor intre diferite semnale pentru a stabili tiparele adecvate pentru recunoasterea starii medicale.

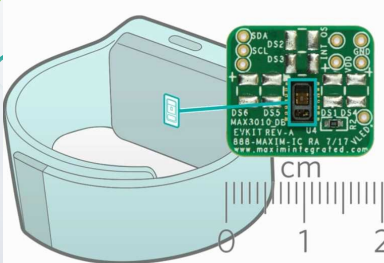


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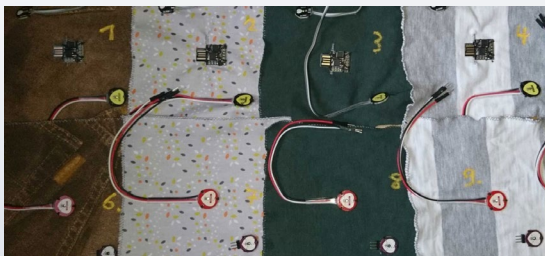
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Integrarea sistemelor purtabile si algoritmi

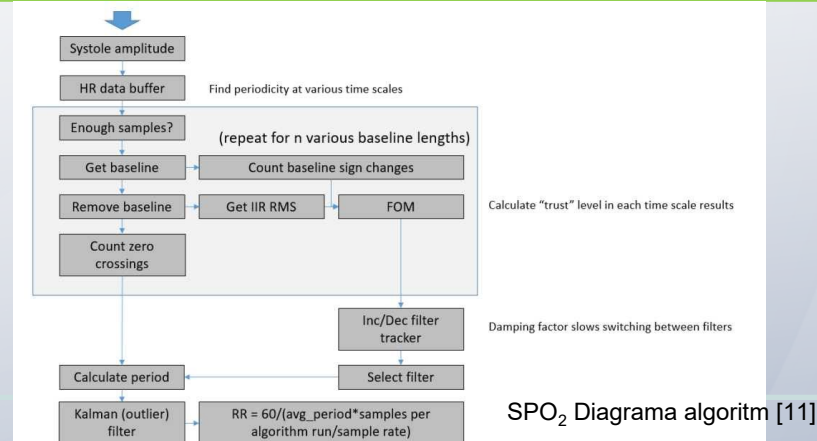
Studiu de caz 1 → Monitorizare Puls /SPO2 prin dispozitive purtabile



Integrare pulsoximetru [9]



Integrare senzori pentru Puls/SPO2 [10]



SPO₂ Diagrama algorithm [11]

Integrare

→ În textile pot fi integrate componente dure (senzori de puls/SPO2 prin coasere sau lipire cu adezivi)

Algoritmi

Semnale initiale → preprocesarea datelor cu ajutorul filtrului Savitsky-Golay (SG) pentru eliminarea zgomotului;
→ Utilizarea algoritmului pentru detectia ritmului cardiac implica urmatoarele metode:

1. Metoda (filtru) trece banda
2. Metoda ferestrei
3. Metoda fuziunii



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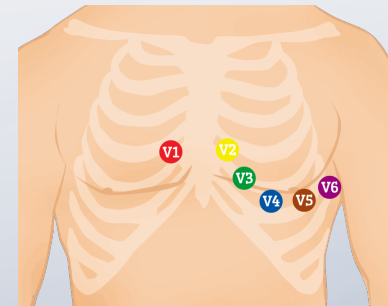
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Integrarea sistemelor purtabile si algoritmi

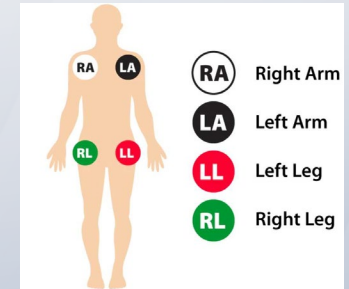
Studiu de caz 2 → monitorizarea activitatii electrice a inimii (ECG)



Imbracaminte cu 3 derivatii ECG [12]



Pozitionarea celor 12 derivatii ECG - Electrozi toracici și membre [13]



Integrarea

→ In textile pot fi integrate componente flexibile (electrozi ECG realizati prin integrarea firelor conductoare în suport textil (tricot, structură țesută) și acoperire conductivă pe bază de microparticule metalice.

Algoritmi

Activitatea electrică a inimii umane (ECG) constă din mai multe forme de undă (P, QRS și T) [14]. Algoritmii pot detecta vârfurilor (PEAK), panta (SQRS) și Length-Transform (WQRS) [15]. Sunt propuși algoritmi precum TERMA care exploatează mediile mobile legate de două evenimente și transformarea Fourier fracțională [14].

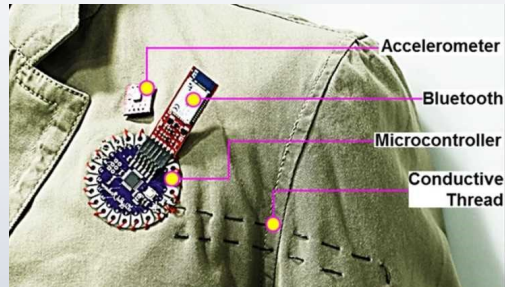


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Integrarea sistemelor portabile si algoritmi

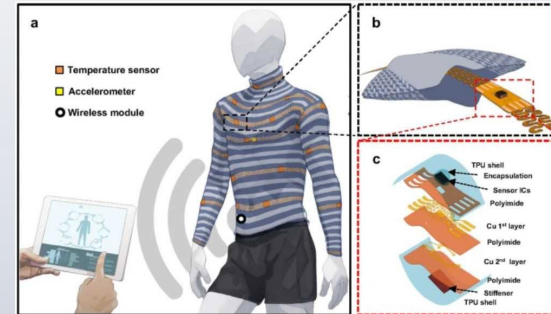
Studiu de caz 3 → Monitorizarea caderii cu dispozitive portabile



Imbracaminte cu accelerometru integrat[16]

Integrare

→ In textile pot fi integrate componente rigide cum ar fi accelerometru cu 3 axe, magnetometru.



Imbracaminte confortabila cu sisteme de monitorizare wireless (E-TECS) [17].

Algoritmi

Algoritmul de detectare a căderii utilizeaza accelerația pe 3 axe poate utiliza:

- o combinație cu Simple Threshold și Retele Markov Ascunse[18];
- algoritmul k- Nearest Neighbours [19];
- Algoritmul de detecție a căderii pe baza învățării profunde [20].

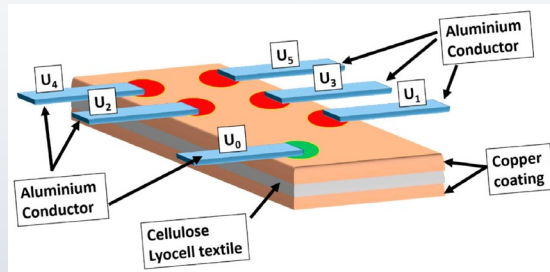


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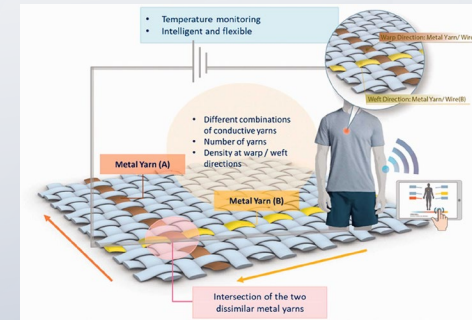
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Integrarea sistemelor purtabile si algoritmi

Studiu de caz 4 → Monitorizarea temperaturii cu dispozitive purtabile



Material textil acoperit cu cupru prin tehnica magnetron sputtering, si utilizat ca suprafata conductoare pentru masurarea temperaturii [21].



Termocuplu tesuta [22]

Integrare

In textile pot fi integrate termocupluri realizate prin interconectarea a 2 fire sau suprafețe (A, B) din diferite metale (de exemplu, A cupru și B constantan (Cu/Ni)) obținute prin țesere, tricotare, coasere sau magnetron sputtering.

Algoritmi

Semnale initiale → Preprocesarea datelor → Esantionarea semnalelor [10-15 minute pentru controlul temperaturii]



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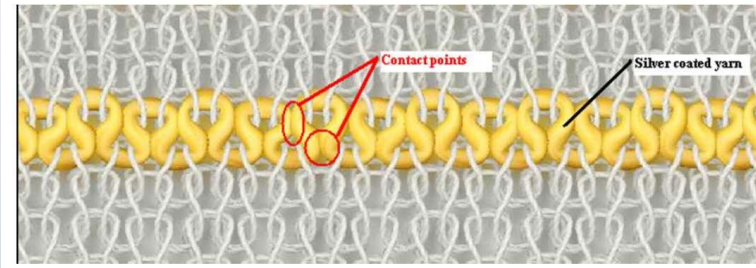
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Integrarea sistemelor purtabile si algoritmi

Studiu de caz 5 → Monitorizarea ritmului respirator cu dispozitive purtabile



Traductor centura pentru monitorizare respiratie [23]



Senzor tricatat pentru monitorizare respiratie [24]

Integrare

→ In structurile textile pot fi integrate componente flexibile (centuri pentru monitorizarea ritmului respirator) folosind integrarea prin coasere sau tricotare.

Algoritmi

- filtrarea semnalelor analogice pentru eliminarea zgomotului, utilizand filtrarea mediană, transformarea wavelet și filtrarea morfologică [25];
- analiza datelor prin evaluarea raportului dintre timpul inspirator și timpul expirator in acdrul unui ciclu de respirație [25];
- clasificarea SVM a datelor ca fiind normale sau anormale [25].



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DIG TEX

Dinamica pietei si oportunitati

Autor: Silvana Laudoni, Ciape, Rome Italy



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Cuprins

- Introducere
- Segmentarea pietei de textile inteligente
- Distributia cotelor de piata pe regiuni
- Previzuni asupra cresterii segmentelor de piata
- Jucatori-cheie pe piete
- Principalele aplicatii
- Lantul valoric al textilelor inteligente
- Provocari privind dezvoltarea pietei
- Factori principali/oportunitati
- Puncte cheie
- Bibliografie



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Introducere

Textilele inteligente reprezintă o piață cu creștere rapidă. Chiar dacă este un domeniu complex, unde trebuie rezolvate atât aspectele tehnologice cât și cele non-tehnologice, potențialul depășește provocările. Creșterea cererii de dispozitive portabile, progresele tehnologice, progresele în domeniul nanotehnologiei și evoluțiile producției sunt factorii principali care determină dezvoltarea domeniului.



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Segmentarea pietei pentru textilele inteligente

TIP

- Textile inteligente pasive
- Textile inteligente active

FUNCTIE

- Senzori
- Captarea/conversia energiei
- Luminiscenta si estetica
- Termoelectrica

DOMENIU UTILIZARE FINALA

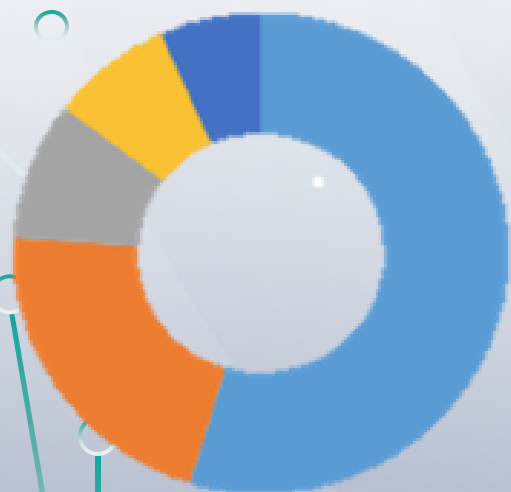
- Militar si protectie
- Sanatate
- Sport si fitness
- Moda
- Transport
- Arhitectura



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Cote de piata pe regiuni



Analiza regionala in 2021 (%)

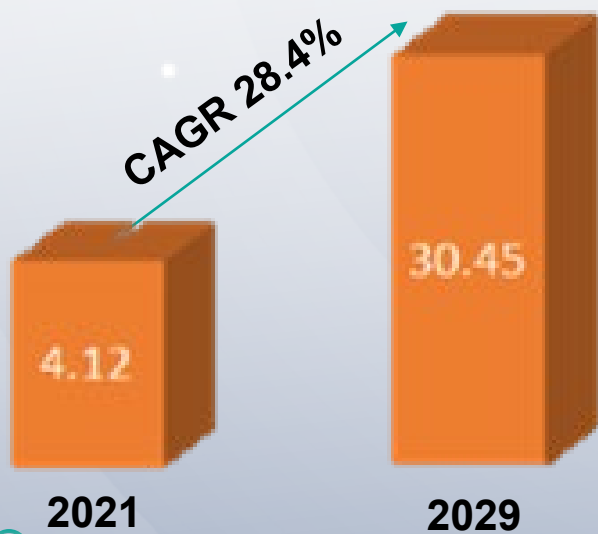
- America de Nord
- Europa
- Asia Pacific
- Orientul mijlociu & Africa
- America de Sud



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Previzuni de crestere a pietei



Dimensiunea pietei in miliarde US\$



- Textile cu memoria formei
- Textile care isi schimba culoarea
- Textile cu schimbare de faza
- Dispozitive purtabile (wearables)

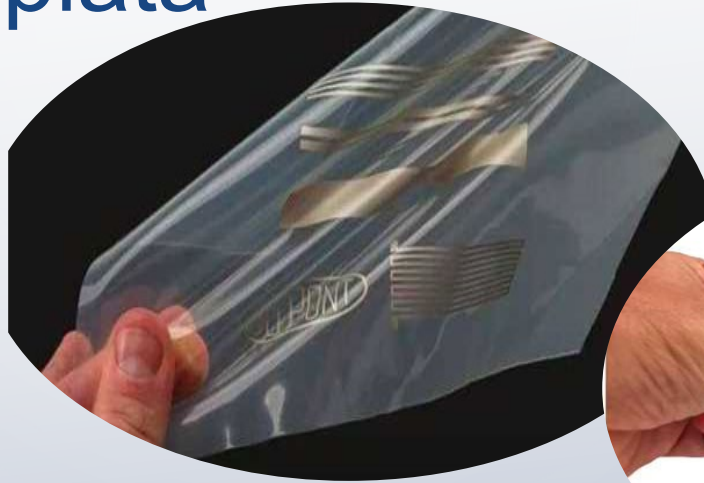


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Jucatori-cheie pe piata

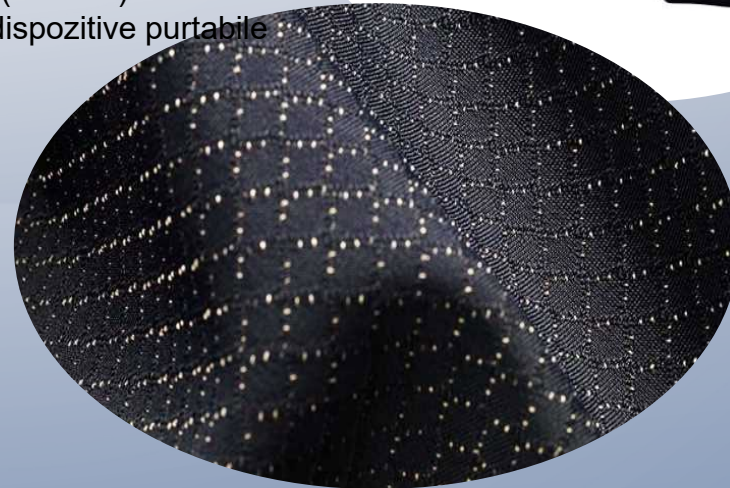
- DuPont
- Alphabet
- Jabil
- AIQ Smart Clothing
- Sensoria
- Adidas
- Schoeller Textil AG
- Interactive Wear AG
- Google LLC
- Ohmatex A/S



Micromax Intexar (DuPont): cerneluri extensibile pentru dispozitive portabile (wearable)



Sensoria Smart Socks: senzori textili care detectează parametri importanți pentru performanța miscării



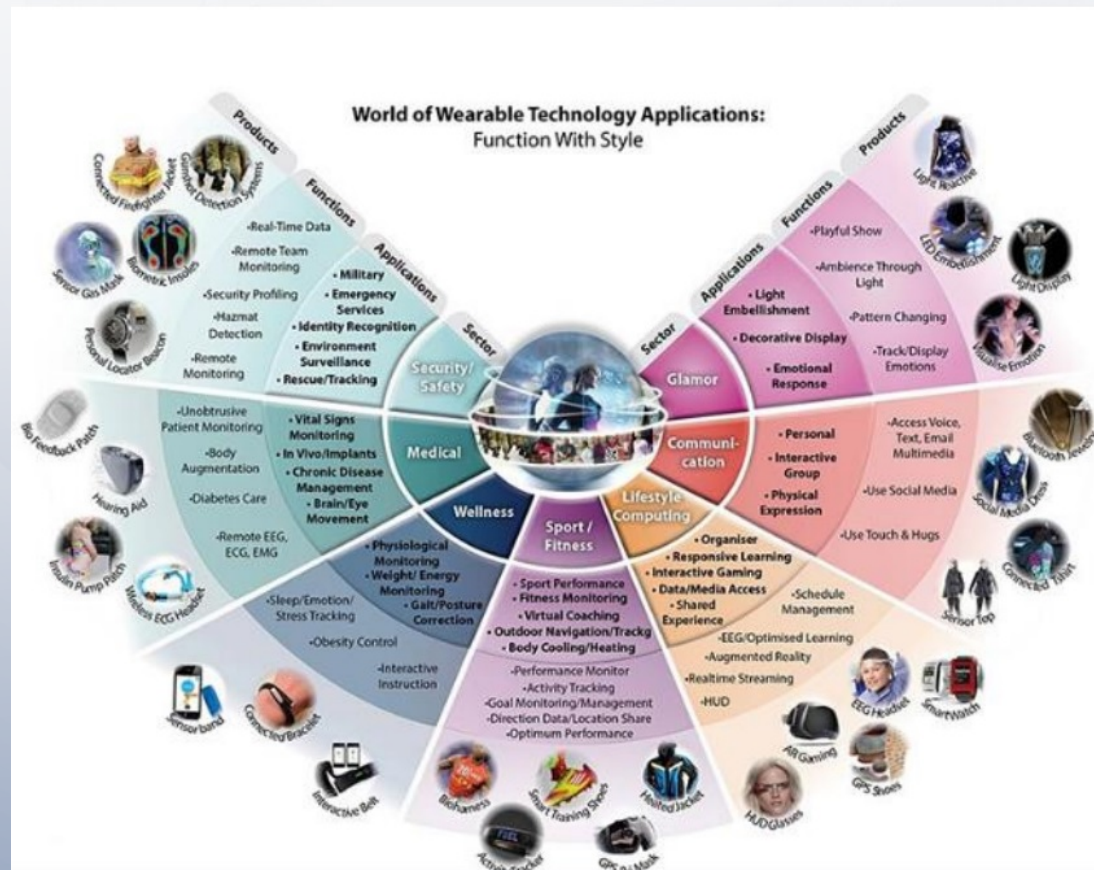
Scholler e-soft: Material textile care se poate incalzi pe baza de rețele de fire conductive



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Aplicatii principale



Credit: Beecahm Research

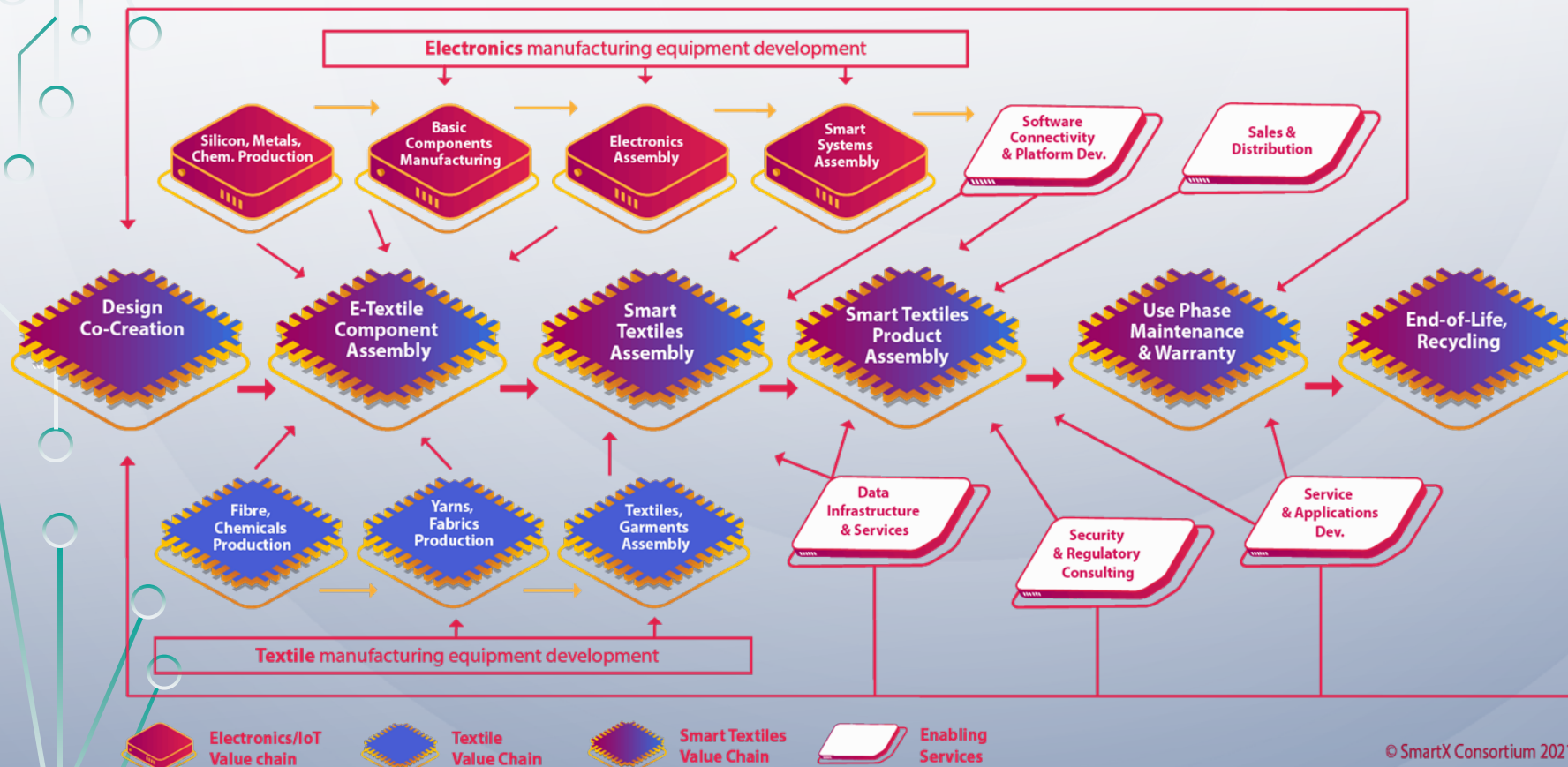
Source: SMART TEXTILES IN EUROPE: THE NEXT TECH DISRUPTION – SMARTX EUROPEAN SMART TEXTILE ACCELERATOR



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Lantul valoric pentru textilele inteligente



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Provocari pentru dezvoltarea pietei

Tehnologic	Non-Tehnologic
<ul style="list-style-type: none">• Lipsa unor procese complet automatizate accesibile pentru integrarea electronicelor în textile• Nevoia de tehnologie de fabricație scalabilă și rentabilă pentru electronicele flexibile și imprimate• Necesitatea accelerării procesului de dezvoltare în domenii cheie, cum ar fi imprimarea 3D a materialelor conductive și integrarea materialelor semiconductoare polimerice pe material textile• Intretinere și reciclare• Procesarea datelor	<ul style="list-style-type: none">• Lipsa standardelor și metodelor de testare• Lipsa unor metode eficiente de cooperare între actorii ecosistemului• Lipsa unor reglementari clare• Lipsa educației adecvate• Nivel scăzut de conștientizare al consumatorilor



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Factori de piata / oportunitati

**Internetul
lucrurilor**



**Cresterea aplicatiilor
pentru dispozitivele
portabile**



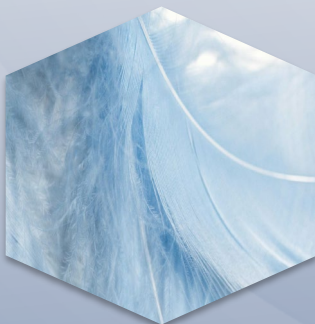
**5G și dispozitive
compatibile cu
bandă largă**



**Consum redus
de energie**



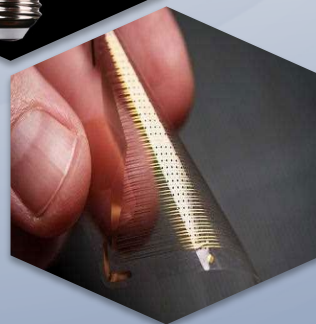
**Diversificarea
sortimentelor de
tesaturi usoare
si durabile**



**Compozite
noi**



**Electronice
flexibile si
aplicatii hibride**



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Puncte cheie

Dezvoltarea rapida a pietei

Complexitate

Gamă largă de aplicații în continuă evoluție

Dezvoltari tehnologice

Transformarea provocărilor în oportunități



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